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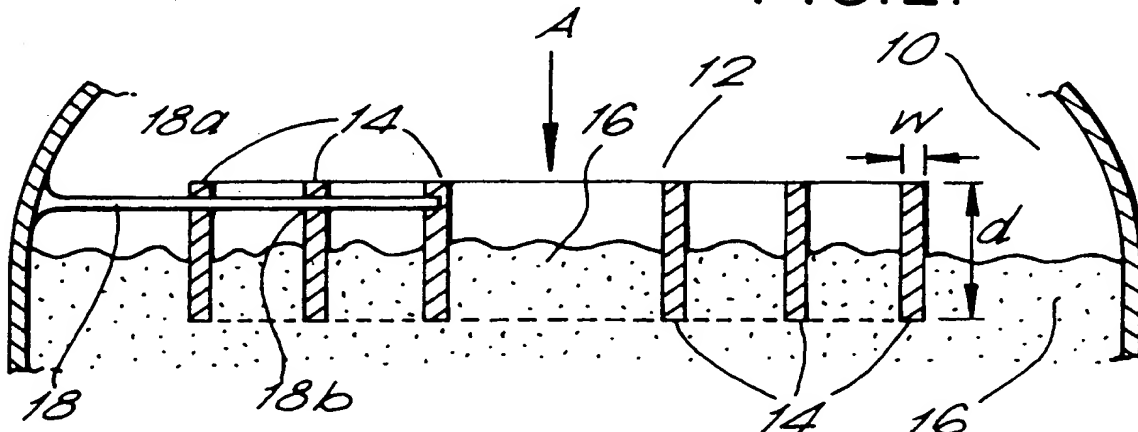
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Surrey GU20 6HJ (GB)(54) **A vessel baffle arrangement.**

(57) A vessel (10) for containing granular material such as sieve material used in a pressure swing adsorption (PSA) plant is provided with a baffle (12) in the form of, for example, a plurality of concentric rings of comparatively small width (w) and large

depth (d). The baffle (12) acts to reduce and possibly eliminate surface movement of the sieve material thus reducing damage thereto and improving sieve performance.

**FIG. 2.****EP 0 636 399 A2**

The present invention relates to a vessel baffle arrangement and relates particularly, but not exclusively, to such an arrangement in adsorption vessels such as those used in oxygen pressure swing adsorption (PSA) plants.

The adsorption vessels in a PSA plant hold granular sieve material through which air is passed during the process. The sieve material acts to trap nitrogen present in the air and thus allows an oxygen rich gas stream to be produced.

Whilst PSA plants are designed to avoid velocities within the bed of adsorbent material which would cause fluidisation, there is often a space or plenum chamber left between the top of the bed of sieve and the vessel containing it into which sieve is often dislocated. Transverse and radial gas velocities within the chamber can often move sieve in a "sand dune" effect which, when repeated during each cycle of operation will cause attrition of the sieve material to occur, thereby decreasing the performance of the PSA plant. Significant levels of attrition can occur within hours or days of the plant being commissioned.

Presently known methods of tackling the above mentioned problem include, for example, adding a layer of mesh and covering this with larger particles which are less susceptible to windage. This, and other methods however have the problem of reducing the plenum chamber volume which can be important in some processes. In addition, if the headspace is reduced then it can often be difficult or impossible to enter the vessel when internal inspection is necessary.

It is an object of the present invention to provide a vessel for containing particulate material such as sieve with a baffle which reduces and possibly overcomes the above mentioned problems.

Accordingly, the present invention provides a vessel for containing particulate material having a baffle for reducing surface movement of particulate material within said vessel, said baffle comprising a plurality of first wall portions which, in operation, are positioned at the surface of any particulate material within said vessel and which extend in a direction substantially into and above said particulate material, thereby to provide a barrier to surface movement of said particulate material.

It will be appreciated that the first wall portions will effectively act as vertical barriers thereby significantly reducing horizontal movement of sieve material.

Advantageously, the first wall portions comprise a plurality of rings, each having a depth (d) and a width (w) and in which said depth (d) is greater than said width (w).

For convenience, the first wall portions may comprise right circular rings which may be concentrically positioned thereby to provide a substantially symmetrical sieve distribution.

Advantageously, the first wall portions are connected to the vessel by a plurality of support members.

A removable section may be provided, thereby to facilitate easier man access. The removable section may comprise one or more second rings which in operation are removably suspended from said first rings and which may be adapted for concentric suspension within said first rings.

The present invention will now be more particularly described by way of example only with reference to the accompanying drawings in which:

Figure 1 is a side elevation of a typical PSA vessel incorporating the present invention;

Figure 2 is a cross sectional view of the upper portion of the vessel shown in Figure 1;

Figure 3 is a view in the direction of arrow A in Figure 2; and

Figure 4 is an enlarged plan view of an inner baffle for attachment to the baffle shown in Figures 2 and 3.

Turning now to the drawings in general, a PSA sieve vessel 10 includes a baffle 12 at an upper end thereof. The baffle 12 comprises a plurality of first wall portions 14 which, in operation, are positioned at the surface of any particulate material 16 placed within the vessel 10. The wall portions 14 are shaped and positioned so as to extend in a direction substantially into and above the particulate material 16 thereby to provide a barrier to surface movements thereof.

In a preferred arrangement, the wall portions 14 comprise a plurality of concentric right circular rings having a depth (d) greater than a width (w). Such an arrangement has the advantage of maximising the ability of the wall to restrict transverse movement of the sieve whilst minimising the obstructing effect during filling. It will however be appreciated that alternative ring shapes and non-concentric arrangements may be employed without departing from the spirit of the present invention.

The wall portions 14 are linked to each other by a plurality of support members or bars 18. Each bar is connected at a first end 18a to the wall 20 of vessel 10 and at a second end 18b to one or more of said wall portions 14.

In order to improve man access for maintenance or inspection purposes, a removable wall portion 22 may be provided. In the example shown in Figures 2 and 4 the removable portion 22 comprises one or more additional second rings 24 and associated support members 26. Whilst this example is arranged for concentric mounting within the smallest first ring it will be appreciated that other arrangements, such as removable segments could be employed. Support members 26 may be posi-

tioned for location in cutouts 30 in one or more of said first rings 14 or may just rest on the top thereof.

In a practical embodiment, the baffle takes the form of a number of concentric rings 14 manufactured from mild steel, typically having a thickness of 3mm and a depth of 30cm. The rings are supported on bars which radiate from a central ring, these bars are preferably provided in odd numbers ie. 3 or 5 and the central ring has a diameter of 45cm. The concentric rings are attached to the walls of the vessel 10 near the upper tangent line so that the filling line of the vessel is about half way up the rings. In this situation the surface area of the sieve is now divided by a series of baffles which have the effect of protecting it from high radial gas velocities. The spacing of the rings is dependent on the velocities expected but in normal situations a spacing of 20cm to 25cm would be adequate. Gas entering the vessel does so via a distributor (not shown) which avoids direct impingement on the sieve. Such a distributor would normally be situated above the 45cm central ring which is sized for man access.

In operation, sieve material is poured into the vessel 10 and passes between the rings 14 and removable portion 22 which present little or no obstruction. Once filling is completed, the vessel is closed. During operation of the plant, sieve material experiences transverse and radial gas velocities which can, in some circumstances, result in sieve moving in a "sand dune" effect. This effect is significantly reduced and possibly eliminated by the wall portions of the present invention which effectively act as a physical barrier to sieve movement. Any sieve which is moved tends to pile up against one or other of the wall portions 14 and is thus prevented from moving very far.

#### Claims

1. A vessel (10) for containing particulate material (16) characterised in that said vessel (10) is provided with a baffle (12) for reducing surface movement of particulate material (16) within said vessel (10), said baffle (12) comprising a plurality of first wall portions (14) which, in operation, are positioned at the surface of any particulate material (16) within said vessel (10) and which extend in a direction substantially into and above said particulate material (16), thereby to provide a barrier to surface movement of said particulate material (16).

2. A vessel as claimed in Claim 1 characterised in that the first wall portions (14) comprise a plurality of rings, each having a depth (d) and a width (w) and in which said depth (d) is

greater than said width (w).

3. A vessel as claimed in Claim 1 or Claim 2 characterised in that the first wall portions (14) comprise right circular rings.

4. A vessel as claimed in any one of Claims 1 to 3 characterised in that said baffle (12) comprises a plurality of concentric wall portions (14).

5. A vessel as claimed in any one of the preceding claims characterised by a plurality of support members (18) each connected at a first end (18a) to the vessel and at a second end (18b) to said baffle (12).

6. A vessel as claimed in any one of the preceding claims characterised by a removable section (22).

7. A vessel as claimed in Claim 6 characterised in that said removable section (22) comprises one or more second rings (24) which in operation is/are removably suspended from said first rings (14).

8. A vessel as claimed in Claim 7 characterised in that the one or more second rings (24) is/are adapted for concentric suspension within said first rings (14).

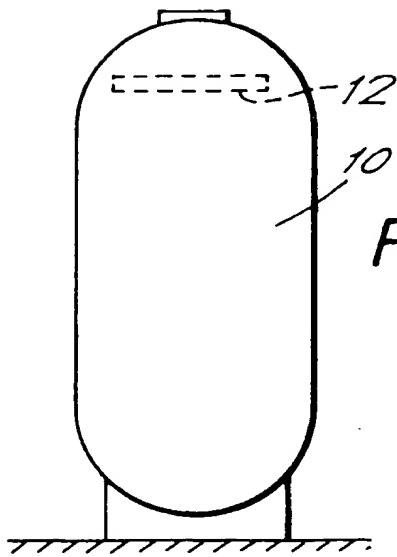


FIG. 1.

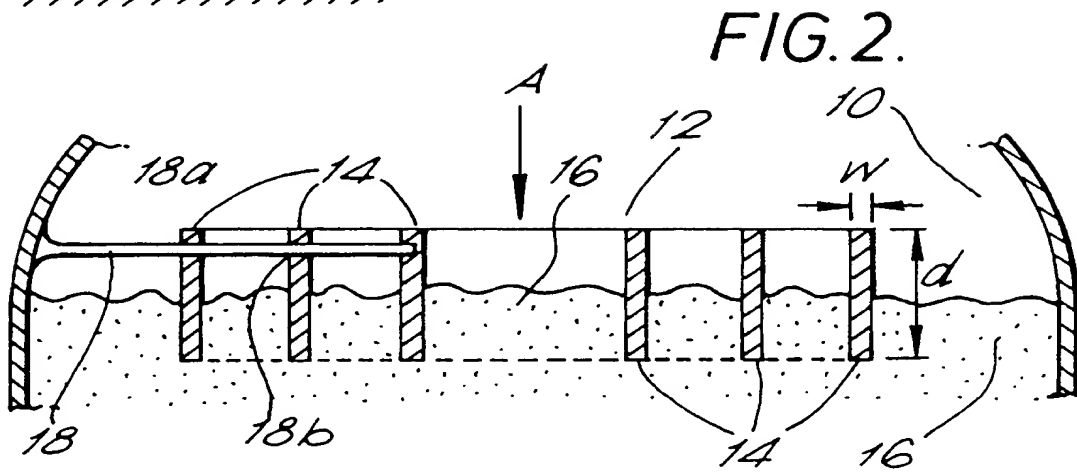


FIG. 2.

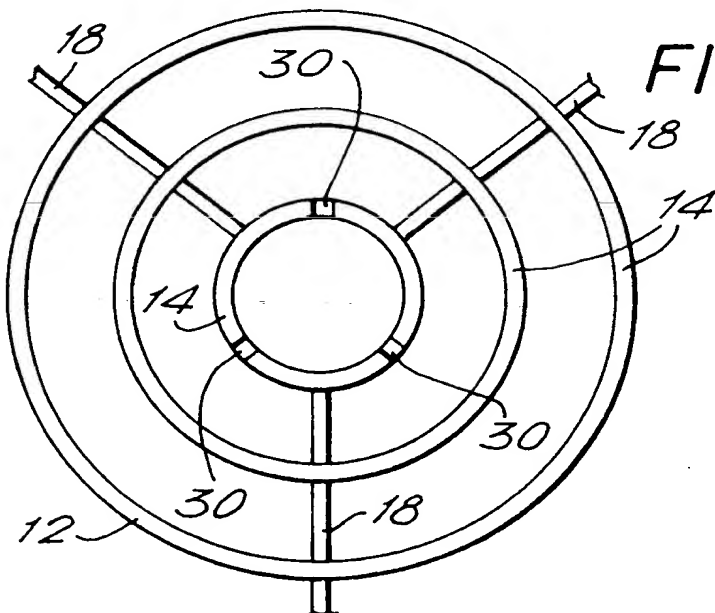


FIG. 3.

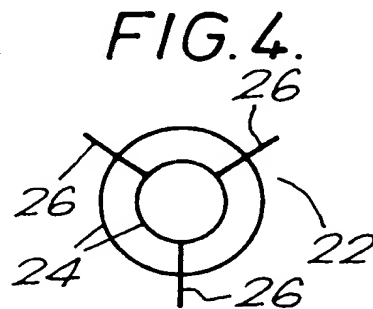


FIG. 4.

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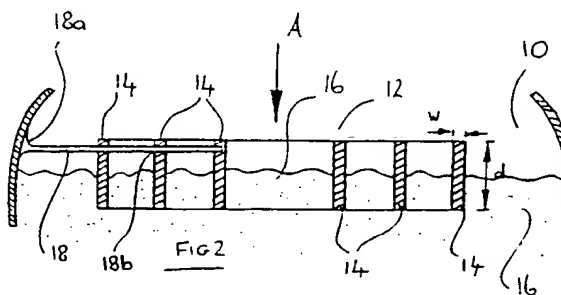
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**EP 0 636 399 A3**



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## EUROPEAN SEARCH REPORT

Application Number  
EP 94 30 3886

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
A	EP-A-0 468 665 (THE BOC GROUP PLC) * column 2, line 38 - column 3, line 11 * * column 3, line 32 - line 37; figure 1 * ---	1,2,5	B01D53/04
A	US-A-4 026 680 (UNION CARBIDE CORP.) * column 8, line 61 - column 9, line 16 * * column 10, line 58 - column 11, line 19; figures 5-7,9,10,12 * ---	1-5	
A	GB-A-2 091 121 (CRYOPLANTS LTD.) * page 3, line 59 - line 62; figure 1 * ---	1	
A	EP-A-0 534 657 (THE BOC GROUP INC.) * figure 2 * ---	1-4	
A	US-A-5 160 513 (UOP) * column 4, line 30 - line 41; figure 1 * -----	1	
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			B01D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 19 December 1994	Examiner Eijkenboom, A
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document			

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